

# Maintenance Recommendations



## 3M-Matic™ Case Sealers and L-Clip Applicator AccuGlide™ Taping Heads



### Suggested Preventative Maintenance

	Task Intervals				Number of Operation Hours in Work Week		
	Lubrication	Inspection	Cleaning	Adjustment	40 Hours	80 Hours	120 Hours
Safety Labels		✓	✓		3 Months	2 Months	6 Weeks
Safety Switches / Latches		✓		✓	3 Months	2 Months	4 Weeks
Guarding		✓			3 Months	2 Months	2 Weeks
Electrical Supply Cord		✓			6 Weeks	4 Weeks	2 Weeks
Air Supply Line		✓			6 Weeks	4 Weeks	2 Weeks
Air Filter / Regulator		✓			3 Days	2 Days	1 Day
Case Sealer Lubrication Points	✓	✓			6 Weeks	4 Weeks	2 Weeks
Drive Belts		✓		✓	3 Weeks	2 Weeks	1 Week
Drive Friction Rings		✓			3 Weeks	2 Weeks	1 Week
Photo-eyes		✓	✓		3 Days	2 Days	1 Day
Bearings / Slides		✓	✓	✓	3 Months	2 Months	1 Month
Chains / Couplings		✓	✓	✓	3 Months	2 Months	1 Month
Blade		✓	✓		6 Days	4 Days	2 Days
Blade Guard		✓	✓		2 Weeks	1 Week	4 Days
Tape Web Alignment		✓		✓	AT ROLL CHANGE		
Tape Drum Friction Brake		✓	✓	✓	3 Weeks	2 Weeks	1 Week
Taping Heads Components	✓				6 Weeks	1 Month	2 Weeks
Blade Oiler Pad	✓				3 Days	2 Days	1 Day
Main Spring and J-Hook		✓			3 Months	2 Months	1 Month
Cut-off Assembly Springs		✓			1 Month	2 Weeks	5 Days
One-Way Tension Roller		✓	✓	✓	6 Weeks	1 Month	2 Weeks
Applying Roller		✓	✓		2 Weeks	1 Week	3 Days
Buffing Roller		✓	✓		2 Weeks	1 Week	3 Days
Other Rollers		✓	✓		2 Weeks	1 Week	3 Days

#### Caution:

1. Never attempt to remove dirt, dust, paper chips, etc. from taping heads or case sealers by blowing off with compressed air. Such debris can be blown into sliding, rotating and pivoting assemblies causing potentially serious equipment damage.
2. Never wash down or subject taping heads or case sealers to conditions causing moisture to settle or condensation to form on any components. Potential resulting corrosion and surface degradation can cause serious equipment damage.
3. Damaged or worn parts should be replaced as necessary.

AccuGlide™ Spare Parts & Tools on back.



## 3M™ AccuGlide™ Spare Parts and Tools

BLADES	78-8017-9173-8	Blade, 1.5" - [2.56 Inch / 65mm] AccuGlide™ II	ROLLERS cont.	78-8052-6606-7	Roller, 2" One-way Lower CW – AccuGlide™ II, 2+, 3, LHB, HST Type 41000
	78-8017-9173-8	Blade, 2" - [2.56 Inch / 65mm] AccuGlide™ II, 2+, 3, LHB, HST (Type 41000)		78-8137-5719-8	Roller, 2" One-way Upper CCW – AccuGlide™ NPH
	78-8062-3993-1	Blade, 2" - [2.56 Inch / 65mm] AccuGlide™ NPH		78-8137-6927-6	Roller, 2" One-way Lower CW – AccuGlide™ NPH
	78-8028-7899-7	Blade, 3" - [3.5 Inch / 89mm] AccuGlide™ II, 2+, 3, LHB, HST (Type 41000)		78-8054-8797-8	Roller, 3" One-way Upper CCW – AccuGlide™ II, 2+, 3, LHB, HST Type 41000
	78-8137-6966-4	Blade, 3" - [3.5 Inch / 89mm] AccuGlide™ NPH		78-8054-8817-4	Roller, 3" One-way Lower CW – AccuGlide™ II, 2+, 3, LHB, HST Type 41000
SPRINGS	78-8070-1274-1	Spring, Main – Upper AccuGlide™ II, 2+, LHB, NPH (Silver)	78-8137-6972-2	Roller, 3" One-way Upper CCW – AccuGlide™ NPH	
	78-8070-1273-3	Spring, Main – Lower AccuGlide™ II, 2+, LHB, NPH (Black)	78-8137-6941-7	Roller, 3" One-way Lower CW – AccuGlide™ NPH	
	78-8137-3311-6	Spring, Main – Upper AccuGlide™ 3 (Silver)	78-8094-6139-1	Roller, 1.5" Wrap – AccuGlide™ II	
	78-8137-3312-4	Spring, Main – Lower AccuGlide™ 3 (Black)	78-8052-6569-7	Roller, 2" Wrap – AccuGlide™ II, 2+, 3, LHB	
	<i>Old Version AccuGlide™ 3 Used Silver w/ Stripe for Lower Spring</i>		78-8137-5725-5	Roller, 2" Wrap – AccuGlide™ NPH	
	78-8052-6602-6	Spring, Cut-off Assembly	78-8054-8799-4	Roller, 3" Wrap – AccuGlide™ II, 2+, 3, LHB	
ROLLERS	78-8137-1393-6	Roller, 1.5" Applying – AccuGlide™ II	78-8137-6974-8	Roller, 3" Wrap – AccuGlide™ NPH	
	78-8137-1438-9	Roller, 2" Applying – AccuGlide™ II, 2+, 3, LHB	STUDS	78-8076-4500-3	Stud, Mounting – Stubby (no hex)
	78-8137-5694-3	Roller, 2" Applying – AccuGlide™ NPH		78-8114-4702-4	Stud, Mounting – 3mm Hex
	78-8137-3551-7	Roller, 2" Applying – AccuGlide™ HST Type 41000		78-8055-0745-2	Stud, Mounting – 6mm Hex
	78-8137-1392-8	Roller, 3" Applying – AccuGlide™ II, 2+, 3, LHB		78-8076-4991-4	Stud, Mounting – 12.5mm Hex
	78-8137-6952-4	Roller, 3" Applying – AccuGlide™ NPH	78-8060-8460-0	Stud, Mounting – 19mm Hex	
	78-8137-3574-9	Roller, 3" Applying – AccuGlide™ HST Type 41000	TOOLS Combination Wrenches	78-8091-0405-8	Open End Wrench (19-25mm)
	78-8137-1396-9	Roller, 1.5" Buffing – AccuGlide™ II		78-8076-5281-9	Open End Wrench (19-25mm)
	78-8137-1398-5	Roller, 2" Buffing – AccuGlide™ II, 2+, 3, LHB		78-8076-5281-9	Open End Wrench (7-8mm)
	78-8137-5899-8	Roller, 2" Buffing – AccuGlide™ NPH		Allen Wrenches	78-8076-5279-3
	78-8137-3555-8	Roller, 2" Buffing – AccuGlide™ HST Type 41000	78-8076-5278-5		Allen Wrench (5mm)
	78-8137-1397-7	Roller, 3" Buffing – AccuGlide™ II, 2+, 3, LHB	78-8076-5277-7		Allen Wrench (4mm)
	78-8137-6960-7	Roller, 3" Buffing – AccuGlide™ NPH	78-8076-5276-9		Allen Wrench (3mm)
	78-8137-3578-0	Roller, 3" Buffing – AccuGlide™ HST Type 41000	Specialty	78-8076-4726-4	Threading Tool
	78-8094-6138-3	Roller, 1.5" One-way Upper CCW – AccuGlide™ II		78-8076-4522-7	Tube Wrench (17mm)
	78-8100-0858-7	Roller, 1.5" One-way Lower CW – AccuGlide™ II			
	78-8052-6565-5	Roller, 2" One-way Upper CCW – AccuGlide™ II, 2+, 3, LHB, HST Type 41000			

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